

**Garant**
**SOMT 120504 PDER, HB7510, Type: ST1400**

**Order data**

Order number	214867 ST1400
GTIN	4045197716408
Item class	21A

**Description**
**Version:**

Increased insert thickness for the highest metal removal rates. Protected against wear by the latest coating.

**Note:**

Standard application values for  $a_e = 0.3 \times D$ .

Corner radius: 0.4 mm

Feed  $f_z$  per tooth: 0.22 mm

**Technical description**

Feed $f_z$ per tooth	0.22 mm
Type	ST1400
Corner radius	0.4 mm
ISO code indexable insert	SOMT 120504 PDER
Grade	HB7510
Tool material	Carbide

Number of changes/inserts	4
Type of product	Indexable insert for milling