

**Garant**
**SOMT 083604 PDER, CU7530, Type: ST500**

**Order data**

Order number	214916 ST500
GTIN	4045197706614
Item class	21A

**Description**
**Version:**

Increased insert thickness permits markedly deep trough geometry for positive cutting action, and minimises the susceptibility to fracture.

**Tool material:**

Cermet.

**Note:**

Standard application values for  $a_e = 0.3 \times D$ .

Corner radius: 0.4 mm

Feed  $f_z$  per tooth: 0.12 mm

**Technical description**

Feed $f_z$ per tooth	0.12 mm
Type	ST500
Corner radius	0.4 mm
ISO code indexable insert	SOMT 083604 PDER
Grade	CU7530

Tool material	Cermet
Number of changes/inserts	4
Type of product	Indexable insert for milling