

Garant
SOMT 083608 PDER, HB7510, Type: ST1400


Order data

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| Order number | 214925 ST1400 |
| GTIN | 4045197706621 |
| Item class | 21A |

Description

Version:

Increased insert thickness permits markedly deep trough geometry for positive cutting action, and minimises the susceptibility to fracture.

Note:

Standard application values for $a_e = 0.3 \times D$.

Corner radius: 0.8 mm

Feed f_z per tooth: 0.17 mm

Technical description

| | |
|---------------------------|------------------|
| Feed f_z per tooth | 0.17 mm |
| Type | ST1400 |
| Corner radius | 0.8 mm |
| ISO code indexable insert | SOMT 083608 PDER |
| Grade | HB7510 |
| Tool material | Carbide |

| | |
|---------------------------|------------------------------|
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for milling |