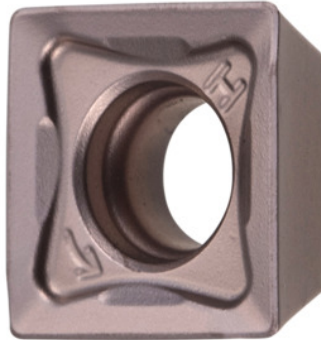


**Garant**
**SOMT 083604 PDER, HB7520, Type: ST1400**


## Order data

Order number	214928 ST1400
GTIN	4045197674722
Item class	21A

## Description

### Version:

Increased insert thickness permits markedly deep trough geometry for positive cutting action, and minimises the susceptibility to fracture.

### Note:

Standard application values for  $a_e = 0.3 \times D$ .

Corner radius: 0.4 mm

Feed  $f_z$  per tooth: 0.17 mm

## Technical description

Feed $f_z$ per tooth	0.17 mm
Type	ST1400
Corner radius	0.4 mm
ISO code indexable insert	SOMT 083604 PDER
Grade	HB7520
Tool material	Carbide

Number of changes/inserts	4
Type of product	Indexable insert for milling