

Garant
SOMT 083608 PDER, HB8630, Type: INOX

Order data

Order number	214937 INOX
GTIN	4045197747884
Item class	21A

Description
Version:

Increased insert thickness permits markedly deep trough geometry for positive cutting action, and minimises the susceptibility to fracture.

Note:

Standard application values for $a_e = 0.3 \times D$.

Corner radius: 0.8 mm

Feed f_z per tooth: 0.15 mm

Technical description

Type	INOX
Feed f_z per tooth	0.15 mm
Corner radius	0.8 mm
ISO code indexable insert	SOMT 083608 PDER
Grade	HB8630
Tool material	Carbide

Number of changes/inserts	4
Type of product	Indexable insert for milling