

## Garant

**Indexable face / shoulder mill 90°, Weldon shank, Ø D / number of teeth Z:  
25/2 mm**



### Order data

Order number	215045 25/2
GTIN	4045197221674
Item class	210

### Description

#### Version:

Made of hardened special steel for low vibration and long life. Very good surface finishes are obtained due to projecting flat cutting edge.

#### Note:

To use all **4 cutting edges**, the insert **always has to be turned in the indicated direction**.

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.

Tool exchange: PowerCard

Overhang  $L_1$ : 31 mm

Overall length  $L_{tot}$ : 105 mm

Shank  $\varnothing D_s$  h6: 25 mm

suitable indexable insert: SOMT 09T304

Pack of insert screws: 219810 (9IP; 2.2 Nm)

### Technical description

Overall length $L_{tot}$	105 mm
Overhang $L_1$	31 mm
Pack of insert screws	219810 (9IP; 2.2 Nm)
Shank $\varnothing D_s$ h6	25 mm
Cutting edge $\varnothing D_c$	25 mm
suitable indexable insert	SOMT 09T304

Number of cutting edges Z	2
Shank type	Weldon shank
Setting angle $\kappa$	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

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## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 9IP	674252 9IP
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2
Set of insert screws pack of 10 10-piece	219810