

**Garant**

**Indexable face / shoulder mill 90°, Weldon shank, Ø D / number of teeth Z:  
32/3 mm**


**Order data**

Order number	215045 32/3
GTIN	4045197221698
Item class	210

**Description**
**Version:**

Made of hardened special steel for low vibration and long life. Very good surface finishes are obtained due to projecting flat cutting edge.

**Note:**

To use all **4 cutting edges**, the insert **always has to be turned in the indicated direction**.

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.

Tool exchange: PowerCard

Overhang  $L_1$ : 41 mm

Overall length  $L_{tot}$ : 110 mm

Shank  $\varnothing D_s$  h6: 25 mm

suitable indexable insert: SOMT 09T304

Pack of insert screws: 219810 (9IP; 2.2 Nm)

**Technical description**

suitable indexable insert	SOMT 09T304
Cutting edge $\varnothing D_c$	32 mm
Shank $\varnothing D_s$ h6	25 mm
Pack of insert screws	219810 (9IP; 2.2 Nm)
Overhang $L_1$	41 mm
Overall length $L_{tot}$	110 mm

Number of cutting edges Z	3
Shank type	Weldon shank
Setting angle $\kappa$	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

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## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 9IP	674252 9IP
Set of insert screws pack of 10 10-piece	219810
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2