

Garant

Indexable face / shoulder mill 90°, with bore, Ø D / number of teeth Z: 80/6 mm



Order data

Order number	215050 80/6
GTIN	4045197132659
Item class	210

Description

Version:

Made of hardened special steel for low vibration and long life. Very good surface finishes are obtained due to projecting flat cutting edge.

Note:

To use all **4 cutting edges**, the insert **always has to be turned in the indicated direction**.

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.

Tool exchange: PowerCard

Overall length L_{tot} : 50 mm

Mounting bore Ø: 27 mm

suitable indexable insert: SOMT 09T304

Pack of insert screws: 219810 (9IP; 2.2 Nm)

Technical description

Cutting edge Ø D_c	80 mm
Overall length L_{tot}	50 mm

Mounting bore Ø	27 mm
suitable indexable insert	SOMT 09T304
Pack of insert screws	219810 (9IP; 2.2 Nm)
Number of cutting edges Z	6
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 9IP	674252 9IP
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2
Set of insert screws pack of 10 10-piece	219810