



**Indexable face mill 90°, with bore, Ø D / number of teeth Z: 100/8 mm**



## Order data

Order number	215055 100/8
GTIN	4045197750341
Item class	220

## Description

### Version:

Made of hardened special steel for low vibration and long life. Very good surface finishes are obtained due to projecting flat cutting edge.

### Attention:

Without a PowerCard!

### Note:

To use all **4 cutting edges**, the insert **always has to be turned in the indicated direction**.

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.

Through-coolant: yes

Overall length  $L_{tot}$ : 50 mm

Mounting bore Ø: 32 mm

suitable indexable insert: SOMT 09T304

Pack of insert screws: 219810 (9IP; 2.2 Nm)

## Technical description

Cutting edge Ø $D_c$	100 mm
Pack of insert screws	219810 (9IP; 2.2 Nm)

Overall length $L_{tot}$	50 mm
suitable indexable insert	SOMT 09T304
Mounting bore $\varnothing$	32 mm
Number of cutting edges Z	8
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Through-coolant	yes
Type of product	Indexable insert cutter

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## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 9IP	674252 9IP
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2
Set of insert screws pack of 10 10-piece	219810