



## Indexable face mill 90°, with bore, Ø D / number of teeth Z: 40/4 mm



### Order data

Order number	215055 40/4
GTIN	4045197750303
Item class	220

### Description

#### Version:

Made of hardened special steel for low vibration and long life. Very good surface finishes are obtained due to projecting flat cutting edge.

#### Attention:

Without a PowerCard!

#### Note:

To use all **4 cutting edges**, the insert **always has to be turned in the indicated direction**.

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size 9IP**.

Through-coolant: yes

Overall length  $L_{tot}$ : 40 mm

Mounting bore Ø: 16 mm

suitable indexable insert: SOMT 09T304

Pack of insert screws: 219810 (9IP; 2.2 Nm)

### Technical description

suitable indexable insert	SOMT 09T304
Overall length $L_{tot}$	40 mm
Mounting bore Ø	16 mm

Number of cutting edges Z	4
Pack of insert screws	219810 (9IP; 2.2 Nm)
Cutting edge $\varnothing D_c$	40 mm
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Through-coolant	yes
Type of product	Indexable insert cutter

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## Accessories

Set of insert screws pack of 10 10-piece	219810
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 9IP	674252 9IP
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2