

**Garant**
**SOMT 09T304 TR, HB7515, Type: ST1400**


## Order data

Order number	215073 ST1400
GTIN	4045197554437
Item class	21A

## Description

### Version:

Extremely **strong inserts** to the standard ISO dimensions, precision sintered and ground. High strength and wear resistance due to micro-grain structure.

### Note:

Standard application values for  $a_e = 0.3 \times D$  /  $a_{p \max} = 5$  mm.

Corner radius: 0.4 mm

Feed  $f_z$  per tooth: 0.12 mm

## Technical description

Feed $f_z$ per tooth	0.12 mm
Type	ST1400
Corner radius	0.4 mm
ISO code indexable insert	SOMT 09T304 TR
Grade	HB7515
Tool material	Carbide

Number of changes/inserts	4
Type of product	Indexable insert for milling