


XNEX 080608, HUM310, Type: ALU

Order data

Order number	215104 ALU
GTIN	4062406103071
Item class	22A

Description
Version:

Double-sided 2x3-edge carbide indexable insert for **shoulder milling operations**.
6 edges ensure good value for money, due to a low price per cutting edge.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 3\text{mm}$.
maximum cutting depth $a_{p,max}$: 4 mm
Feed f_z per tooth: 0.15 mm

Technical description

Feed f_z per tooth	0.15 mm
Corner radius	0,8 mm
Grade	HUM310
Tool material	Carbide
maximum cutting depth $a_{p,max}$	4 mm
Number of changes/inserts	6
Type of product	Indexable insert for milling

