


XNEX 080608, HBM015, Type: ST1400

Order data

Order number	215106 ST1400
GTIN	4062406103088
Item class	22A

Description
Version:

Double-sided 2×3-edge carbide indexable insert for **shoulder milling operations**.
6 edges ensure good value for money, due to a low price per cutting edge.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 3\text{mm}$.
maximum cutting depth $a_{p\text{max}}$: 4 mm
Feed f_z per tooth: 0.21 mm

Technical description

Feed f_z per tooth	0.21 mm
Corner radius	0,8 mm
Grade	HBM015
Tool material	Carbide
maximum cutting depth $a_{p\text{max}}$	4 mm
Number of changes/inserts	6
Coating	CVD

Type of product

Indexable insert for milling