

Garant
AN.U 120604, Type: ST1400


Order data

Order number	215111 ST1400
GTIN	4045197702890
Item class	21A

Description

Version:

Very sturdy double-sided 4-edge indexable insert.

The unique indexable insert geometry means the insert is not weakened by the securing hole.

Cutting data:

$a_{p\max} = 12$ mm.

$a_p = 10$ mm (recommendation).

Attention:

Not suitable for full-slot milling.

Note:

Side milling: Standard application values for $a_e = 0.3 \times D$ / $a_p = 10$ mm.

Corner radius: 0.4 mm

Feed f_z per tooth: 0.15 mm

Grade: HB9520

Technical description

Type	ST1400
Feed f_z per tooth	0.15 mm

Corner radius	0.4 mm
Grade	HB9520
Tolerance	K
ISO code indexable insert	AN.U 120604
Tool material	Carbide
Type of product	Indexable insert for milling