

Garant
AN.U 120608, Type: ALU

Order data

Order number	215113 ALU
GTIN	4045197703132
Item class	21A

Description
Version:

Very sturdy double-sided 4-edge indexable insert.

The unique indexable insert geometry means the insert is not weakened by the securing hole.

Cutting data:

$a_{p\max} = 12$ mm.

$a_p = 10$ mm (recommendation).

Attention:

Not suitable for full-slot milling.

Note:

Side milling: Standard application values for $a_e = 0.3 \times D$ / $a_p = 10$ mm.

Corner radius: 0.8 mm

Feed f_z per tooth: 0.2 mm

Grade: HU9815

Technical description

Type	ALU
Feed f_z per tooth	0.2 mm

Corner radius	0.8 mm
Grade	HU9815
Tolerance	G
ISO code indexable insert	AN.U 120608
Tool material	Carbide
Type of product	Indexable insert for milling