

Garant

**Softcut® 90° shoulder mill MTC short, Weldon shank, Ø D / number of teeth Z:
25/2 mm**



Order data

Order number	215155 25/2
GTIN	4045197349200
Item class	210

Description

Version:

High precision square shoulder milling cutter with irregular pitch for very smooth cutting, very high precision and cutting power. High performance indexable square shoulder milling cutter **with special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or **for spindles with low drive power**.

Application:

For face milling to large depths, also slotting. General use in all steels including stainless steels. Especially for **MTC (Multi Task Cutting)** use on the new generation of turning/milling centres (**MTM**).

Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.
The insert pocket must be modified when using indexable inserts with a radius greater than 3.1 mm.

Overhang L_1 : 44 mm

Overall length L_{tot} : 100 mm

Shank $\varnothing D_s$ h6: 25 mm

Circular interpolation milling $\varnothing D_{min}$: 31.3 mm

Circular interpolation milling $\varnothing D_{max}$: 47 mm

Circular interpolation milling a_p : 1 mm

Technical description

Cutting edge $\varnothing D_c$	25 mm
Overall length L_{tot}	100 mm

suitable indexable insert	AP.. 1805..
Overhang L_1	44 mm
Shank $\varnothing D_s$ h6	25 mm
Pack of insert screws	219824 (15IP; 3.8 Nm)
Number of cutting edges Z	2
Ramping length L for α_{max}	139.2 mm
Circular interpolation milling $\varnothing D_{max}$	47 mm
Circular interpolation milling $\varnothing D_{min}$	31.3 mm
Circular interpolation milling a_p	1 mm
Ramping angle α_{max}	3.7 degrees
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	Corner milling
Milling application	Circular milling
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Torque screwdriver, fixed setting set torque 3,8 Nm	211750 3,8
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Set of insert screws 10-piece	219824