

Garant
Softcut® 90° shoulder mill, Weldon shank, Ø D / Zeff: 25/3 mm

Order data

Order number	215577 25/3
GTIN	4045197455284
Item class	210

Description
Version:

High precision indexable face mill with irregular pitch for very smooth cutting, very high precision, and very high metal removal rate. **New generation** of high performance indexable face mills **with special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or **for spindles with low drive power**.

Application:

For face milling to large depths, also slotting. General use in all steels including stainless steels.

Spare part:

Pack of insert screws No. 219826 (8IP; 2.2 Nm).

Note:

GARANT torque screwdriver TQ No. **211750 size 2.2**, use bit No. **674252 size 8IP**.

The insert seat must be modified when using indexable inserts with a radius greater than 2 mm.

Not for ramping or circular plunging!

The insert pocket must be modified when using indexable inserts with a radius greater than 2 mm.

Tool exchange: PowerCard

Number of effective inserts Z_{eff} : 3

Number of indexable inserts: 9

maximum cutting depth $a_{p\text{max}}$: 30 mm

Overhang L_1 : 45 mm

Overall length L_{tot} : 101 mm

Shank $\varnothing D_s$ h6: 25 mm

Technical description

Shank $\varnothing D_s$ h6	25 mm
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Number of effective inserts Z_{eff}	3
maximum cutting depth $a_{p \text{ max}}$	30 mm
Overall length L_{tot}	101 mm
Overhang L_1	45 mm
Cutting edge $\varnothing D_c$	25 mm
Pack of insert screws	219826 (8IP; 2.2 Nm)
suitable indexable insert	AP.. 1335..
Number of indexable inserts	9
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard

Accessories

Set of insert screws 10-piece	219826
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 2,2 Nm	211750 2,2