

## Garant

**Softcut® 90° shoulder mill MTC, with threaded shank, Ø D / number of teeth Z:  
25/7 mm**



### Order data

Order number	215615 25/7
GTIN	4045197409973
Item class	210

### Description

#### Version:

High precision indexable face mill with irregular pitch for very smooth cutting, very high precision and very high metal removal rate. **New generation** of high performance indexable face mills **with special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or **for spindles with low drive power**.

#### Application:

For face milling to large depths, also slotting. General use in all steels including stainless steels.

#### Spare part:

Pack of insert screws No. 219827 (6IP; 0.45 Nm).

#### Note:

GARANT torque screwdriver TQ No. **211750 size 0.45**, use bit No. **674252 size 6IP**.

The insert pocket must be modified when using indexable inserts with a radius of 2 mm.

Overall length  $L_{tot}$ : 35 mm

Ø  $D_1$  h6: 12.5 mm

Ø  $D_2$ : 20.7 mm

Mounting thread M: M12

Circular interpolation milling Ø  $D_{min}$ : 42.3 mm

Circular interpolation milling Ø  $D_{max}$ : 49.3 mm

### Technical description

Ø $D_1$ h6	12.5 mm
Pack of insert screws	219827 (6IP; 0.45 Nm)

Mounting thread M	M12
Ø D <sub>2</sub>	20.7 mm
suitable indexable insert	AP.. 0602..
Cutting edge Ø D <sub>c</sub>	25 mm
Overall length L <sub>tot</sub>	35 mm
Number of cutting edges Z	7
Circular interpolation milling Ø D <sub>max</sub>	49.3 mm
Circular interpolation milling a <sub>p</sub>	0.9 mm
Circular interpolation milling Ø D <sub>min</sub>	42.3 mm
Ramping angle α <sub>max</sub>	1 degrees
Ramping length L for α <sub>max</sub>	237.7 mm
Shank type	with threaded shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

Set of insert screws 10-piece	219827
Torque screwdriver, fixed setting set torque 0,45 Nm	211750 0,45
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 6IP	674252 6IP