

**Garant**
**APHT 060204 FR, PCD, Type: ALU**


## Order data

Order number	215633 ALU
GTIN	4045197657374
Item class	21L

## Description

**Version:**

PCD milling insert with one cutting edge.

**Note:**

 Standard application values for  $a_e = 0.25 \times D$ .  $a_p = 3 \text{ mm}$ ,  $a_{p \text{ max}} = 4 \text{ mm}$ .

 $a_{p \text{ max}} = 2.5 \text{ mm}$ .

Corner radius: 0.4 mm

 Feed  $f_z$  per tooth: 0.1 mm

## Technical description

Feed $f_z$ per tooth	0.1 mm
Type	ALU
Corner radius	0.4 mm
ISO code indexable insert	APHT 060204 FR
Grade	PCD
Tool material	PCD

Type of product

Indexable insert for milling