

Garant
APMT 060208 ER, HB7510, Type: ST1400


Order data

Order number	215650 ST1400
GTIN	4045197673695
Item class	21A

Description

Note:

Standard application values for $a_e = 0.25 \times D$. $a_p = 3 \text{ mm}$, $a_{p \text{ max}} = 4 \text{ mm}$.

Corner radius: 0.8 mm

Feed f_z per tooth: 0.1 mm

maximum cutting depth $a_{p \text{ max}}$ when slot milling from solid: 4 mm

Technical description

Type	ST1400
Feed f_z per tooth	0.1 mm
Corner radius	0.8 mm
maximum cutting depth $a_{p \text{ max}}$ when side milling	6 mm
maximum cutting depth $a_{p \text{ max}}$ when slot milling from solid	4 mm
ISO code indexable insert	APMT 060208 ER
Grade	HB7510

Tool material	Carbide
Type of product	Indexable insert for milling