

Garant
Chamfer mill, with bore, Angle γ : 50 Degrees

Order data

Order number	215700 50
GTIN	4045197708168
Item class	210

Description
Note:

- **Recommended milling inserts for chamfering: No. 215720; 215724; 215728; 215730; 215737; 215744; 215761.**
- **If other milling inserts are used, the tool life may be less and surface quality may suffer.**
- **Use GARANT torque screwdriver TQ No. 211750 size 5.0 with bit No. 674252 size 15IP.**

Tool exchange: PowerCard

Number of effective inserts Z_{eff} : 3

Number of indexable inserts: 6

Overall length L_{tot} : 50 mm

smallest \varnothing D: 35 mm

largest \varnothing D₁: 73 mm

achievable chamfer width b: 18 mm

Technical description

suitable indexable insert	AP.. 1604..
smallest \varnothing D	35 mm
achievable chamfer length l	30 mm

Number of effective inserts Z_{eff}	3
Angle γ	50 degrees
Overall length L_{tot}	50 mm
Pack of insert screws	219811 (15IP; 5.0 Nm)
achievable chamfer height h	23 mm
Mounting bore \varnothing	27 mm
largest $\varnothing D_1$	73 mm
achievable chamfer width b	18 mm
Feed rate per tooth at h_{max}	0.13 mm
Number of indexable inserts	6
Shank type	with bore
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219811
Torque screwdriver, fixed setting set torque 5,0 Nm	211750 5,0
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP