

## Garant

**Shoulder mill 90° short, Weldon shank, Ø D / number of teeth Z: 25/2 mm**



### Order data

|              |               |
|--------------|---------------|
| Order number | 215705 25/2   |
| GTIN         | 4045197410559 |
| Item class   | 210           |

### Description

#### Version:

Indexable shoulder mill with irregular pitch for very smooth cutting.

#### Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Overhang  $L_1$ : 44 mm

Overall length  $L_{tot}$ : 100 mm

Shank  $\varnothing D_s$  h6: 25 mm

suitable indexable insert: AP.. 16..

Pack of insert screws: 219811 (15IP; 5.0 Nm)

### Technical description

|                                |                       |
|--------------------------------|-----------------------|
| Overall length $L_{tot}$       | 100 mm                |
| Cutting edge $\varnothing D_c$ | 25 mm                 |
| Pack of insert screws          | 219811 (15IP; 5.0 Nm) |
| suitable indexable insert      | AP.. 16..             |

|                            |                         |
|----------------------------|-------------------------|
| Shank $\varnothing D_s$ h6 | 25 mm                   |
| Overhang $L_1$             | 44 mm                   |
| Number of cutting edges Z  | 2                       |
| Shank type                 | Weldon shank            |
| Setting angle $\kappa$     | 90 degrees              |
| Milling application        | End milling             |
| Spacing of the cutters     | unequal spacing         |
| Through-coolant            | yes                     |
| Tool exchange              | PowerCard               |
| Type of product            | Indexable insert cutter |

## Accessories

|  |             |
|--|-------------|
| Torque screwdriver, fixed setting set torque 5,0 Nm              | 211750 5,0  |
| Set of insert screws 10-piece                                    | 219811      |
| PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP | 674252 15IP |
| Set of insert screws 10-piece                                    | 219812      |