

Garant
Shoulder mill 90° short, Weldon shank, Ø D / number of teeth Z: 32/3 mm

Order data

Order number	215705 32/3
GTIN	4045197410566
Item class	210

Description
Version:

Indexable shoulder mill with irregular pitch for very smooth cutting.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Overhang L_1 : 50 mm

Overall length L_{tot} : 110 mm

Shank $\varnothing D_s$ h6: 32 mm

suitable indexable insert: AP.. 16..

Pack of insert screws: 219812 (15IP; 5.0 Nm)

Technical description

Cutting edge $\varnothing D_c$	32 mm
Overhang L_1	50 mm
suitable indexable insert	AP.. 16..
Pack of insert screws	219812 (15IP; 5.0 Nm)
Overall length L_{tot}	110 mm
Shank $\varnothing D_s$ h6	32 mm
Number of cutting edges Z	3
Shank type	Weldon shank

Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 5,0 Nm	211750 5,0
Set of insert screws 10-piece	219812