

Garant
Shoulder mill 90° short, Weldon shank, Ø D / number of teeth Z: 40/4 mm

Order data

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|--------------|---------------|
| Order number | 215705 40/4 |
| GTIN | 4045197410573 |
| Item class | 210 |

Description
Version:

Indexable shoulder mill with irregular pitch for very smooth cutting.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Overhang L_1 : 55 mm

Overall length L_{tot} : 115 mm

Shank $\varnothing D_s$ h6: 32 mm

suitable indexable insert: AP.. 16..

Pack of insert screws: 219812 (15IP; 5.0 Nm)

Technical description

| | |
|----------------------------|-----------------------|
| Overall length L_{tot} | 115 mm |
| Shank $\varnothing D_s$ h6 | 32 mm |
| Overhang L_1 | 55 mm |
| Pack of insert screws | 219812 (15IP; 5.0 Nm) |

| | |
|--------------------------------|-------------------------|
| Cutting edge $\varnothing D_c$ | 40 mm |
| suitable indexable insert | AP.. 16.. |
| Number of cutting edges Z | 4 |
| Shank type | Weldon shank |
| Setting angle κ | 90 degrees |
| Milling application | End milling |
| Spacing of the cutters | unequal spacing |
| Through-coolant | yes |
| Tool exchange | PowerCard |
| Type of product | Indexable insert cutter |

Accessories

| | |
|--|-------------|
| PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP | 674252 15IP |
| Torque screwdriver, fixed setting set torque 5,0 Nm | 211750 5,0 |
| Set of insert screws 10-piece | 219812 |