

Garant
Shoulder mill 90° long, Plain shank, Ø D / number of teeth Z: 25/2 mm

Order data

Order number	215710 25/2
GTIN	4045197410580
Item class	210

Description
Version:

Indexable shoulder mill with irregular pitch for very smooth cutting.
Without through-coolant feed.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Overhang L_1 : 44 mm

Overall length L_{tot} : 200 mm

Shank $\varnothing D_s$ h6: 25 mm

suitable indexable insert: AP.. 16..

Pack of insert screws: 219811 (15IP; 5.0 Nm)

Technical description

Overhang L_1	44 mm
Pack of insert screws	219811 (15IP; 5.0 Nm)
Overall length L_{tot}	200 mm
Shank $\varnothing D_s$ h6	25 mm
Cutting edge $\varnothing D_c$	25 mm
suitable indexable insert	AP.. 16..
Number of cutting edges Z	2
Shank type	Plain shank
Setting angle κ	90 degrees

Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	no
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Torque screwdriver, fixed setting set torque 5,0 Nm	211750 5,0
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Set of insert screws 10-piece	219812
Set of insert screws 10-piece	219811