

**Garant**
**Shoulder mill 90°, with bore, Ø D / number of teeth Z: 66/6 mm**

**Order data**

Order number	215715 66/6
GTIN	4045197410658
Item class	210

**Description**
**Version:**

Indexable shoulder mill with irregular pitch for very smooth cutting.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Overall length  $L_{tot}$ : 40 mm

Mounting bore Ø: 22 mm

suitable indexable insert: AP.. 16..

Pack of insert screws: 219812 (15IP; 5.0 Nm)

**Technical description**

suitable indexable insert	AP.. 16..
Pack of insert screws	219812 (15IP; 5.0 Nm)
Cutting edge Ø $D_c$	66 mm
Mounting bore Ø	22 mm
Overall length $L_{tot}$	40 mm

Number of cutting edges Z	6
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

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## Accessories

Set of insert screws 10-piece	219812
Torque screwdriver, fixed setting set torque 5,0 Nm	211750 5,0
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP