

**Garant**
**Shoulder mill 90°, with bore, Ø D / number of teeth Z: 80/7 mm**

**Order data**

Order number	215715 80/7
GTIN	4045197410665
Item class	210

**Description**
**Version:**

Indexable shoulder mill with irregular pitch for very smooth cutting.

**Note:**

 Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

 Overall length  $L_{tot}$ : 50 mm

Mounting bore Ø: 27 mm

suitable indexable insert: AP.. 16..

Pack of insert screws: 219812 (15IP; 5.0 Nm)

**Technical description**

Pack of insert screws	219812 (15IP; 5.0 Nm)
Mounting bore Ø	27 mm
Overall length $L_{tot}$	50 mm
suitable indexable insert	AP.. 16..
Cutting edge Ø $D_c$	80 mm

Number of cutting edges Z	7
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

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## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 5,0 Nm	211750 5,0
Set of insert screws 10-piece	219812