

**Garant**
**Chamfer mills, with bore, Angle  $\gamma$ : 15 Degrees**

**Order data**

Order number	215795 15
GTIN	4045197383211
Item class	210

**Description**
**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Number of effective inserts  $Z_{\text{eff}}$ : 3

Number of indexable inserts: 9

Overall length  $L_{\text{tot}}$ : 52 mm

smallest  $\varnothing D$ : 17 mm

largest  $\varnothing D_1$ : 70 mm

achievable chamfer width  $b$ : 27 mm

**Technical description**

largest $\varnothing D_1$	70 mm
smallest $\varnothing D$	17 mm
Number of effective inserts $Z_{\text{eff}}$	3
Mounting bore $\varnothing$	22 mm
Angle $\gamma$	15 degrees

achievable chamfer width b	27 mm
suitable indexable insert	AP.. 1003
achievable chamfer height h	7 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
Overall length $L_{tot}$	52 mm
achievable chamfer length l	27.5 mm
Feed rate per tooth at $h_{max}$	0.4 mm
Number of indexable inserts	9
Shank type	with bore
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
Set of insert screws 10-piece	219814