

Garant
Chamfer mills, with bore, Angle γ : 45 Degrees

Order data

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|--------------|---------------|
| Order number | 215795 45 |
| GTIN | 4045197383235 |
| Item class | 210 |

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

Number of effective inserts Z_{eff} : 3

Number of indexable inserts: 9

Overall length L_{tot} : 52 mm

smallest $\varnothing D$: 17 mm

largest $\varnothing D_1$: 56 mm

achievable chamfer width b : 17.8 mm

Technical description

| | |
|-------------------------------|----------------------|
| achievable chamfer width b | 17.8 mm |
| Pack of insert screws | 219814 (8IP; 1.2 Nm) |
| Angle γ | 45 degrees |
| smallest $\varnothing D$ | 17 mm |
| achievable chamfer length l | 27.5 mm |

| | |
|--|-------------------------|
| Number of effective inserts Z_{eff} | 3 |
| largest $\varnothing D_1$ | 56 mm |
| suitable indexable insert | AP.. 1003 |
| Overall length L_{tot} | 52 mm |
| Mounting bore \varnothing | 22 mm |
| achievable chamfer height h | 19 mm |
| Feed rate per tooth at h_{max} | 0.14 mm |
| Number of indexable inserts | 9 |
| Shank type | with bore |
| Through-coolant | yes |
| Tool exchange | PowerCard |
| Type of product | Indexable insert cutter |

Accessories

| | |
|---|------------|
| PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP | 674252 8IP |
| Set of insert screws 10-piece | 219814 |
| Torque screwdriver, fixed setting set torque 1,2 Nm | 211750 1,2 |