

Garant
Shoulder mill 90°, Weldon shank, Ø D / number of teeth Z: 25/2L mm

Order data

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|--------------|---------------|
| Order number | 215800 25/2L |
| GTIN | 4045197281197 |
| Item class | 210 |

Description
Application:

Universal application in all materials.

- **Angle and slot milling, milling pockets, circular milling, bore milling, peripheral milling.**

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

- **Change the insert screws after longer use of the indexable inserts. Ensure the insert screws are well greased before use (e.g. with copper paste).**

Overhang L_1 : 55 mm

Overall length L_{tot} : 170 mm

Shank $\varnothing D_s$ h6: 25 mm

suitable indexable insert: AP.. 1003..

Pack of insert screws: 219814 (8IP; 1.2 Nm)

Technical description

| | |
|--------------------------------|----------------------|
| Overhang L_1 | 55 mm |
| suitable indexable insert | AP.. 1003.. |
| Pack of insert screws | 219814 (8IP; 1.2 Nm) |
| Shank $\varnothing D_s$ h6 | 25 mm |
| Cutting edge $\varnothing D_c$ | 25 mm |
| Overall length L_{tot} | 170 mm |
| Number of cutting edges Z | 2 |
| Shank type | Weldon shank |

| | |
|------------------------|-------------------------|
| Setting angle κ | 90 degrees |
| Milling application | End milling |
| Milling application | Circular milling |
| Milling application | Ramping |
| Through-coolant | yes |
| Machining strategy | MTC |
| Tool exchange | PowerCard |
| Type of product | Indexable insert cutter |

Accessories

| | |
|---|------------|
| PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP | 674252 8IP |
| Set of insert screws 10-piece | 219814 |
| Torque screwdriver, fixed setting set torque 1,2 Nm | 211750 1,2 |