

Garant
Shoulder mill 90°, Weldon shank, Ø D / number of teeth Z: 25/4 mm

Order data

Order number	215800 25/4
GTIN	4045197133182
Item class	210

Description
Application:

Universal application in all materials.

- **Angle and slot milling, milling pockets, circular milling, bore milling, peripheral milling.**

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

- **Change the insert screws after longer use of the indexable inserts. Ensure the insert screws are well greased before use (e.g. with copper paste).**

Overhang L_1 : 49 mm

Overall length L_{tot} : 105 mm

Shank $\varnothing D_s$ h6: 25 mm

suitable indexable insert: AP.. 1003..

Pack of insert screws: 219814 (8IP; 1.2 Nm)

Technical description

Overhang L_1	49 mm
suitable indexable insert	AP.. 1003..
Overall length L_{tot}	105 mm
Cutting edge $\varnothing D_c$	25 mm
Shank $\varnothing D_s$ h6	25 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
Number of cutting edges Z	4

Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	Ramping
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219814
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2