

**Garant**
**Shoulder mill 90°, with threaded shank, Ø D / number of teeth Z: 15,7/2 mm**

**Order data**

Order number	215870 15,7/2
GTIN	4045197193025
Item class	210

**Description**
**Application:**

General application in all materials and for slot milling.

**Note:**

Arbors for milling cutters with thread see catalogue section 3.

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Overall length  $L_{tot}$ : 23 mm

Ø  $D_1$  h6: 8.5 mm

Ø  $D_2$ : 12.7 mm

Mounting thread M: M8

suitable indexable insert: AP.. 1003

Pack of insert screws: 219814 (8IP; 1.2 Nm)

**Technical description**

Cutting edge Ø $D_c$	15.7 mm
Overall length $L_{tot}$	23 mm
Ø $D_1$ h6	8.5 mm
suitable indexable insert	AP.. 1003
Ø $D_2$	12.7 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
Mounting thread M	M8

Number of cutting edges Z	2
Shank type	with threaded shank
Setting angle $\kappa$	90 degrees
Milling application	Circular milling
Milling application	Ramping
Milling application	End milling
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Set of insert screws 10-piece	219814