

**Garant**
**Shoulder mill 90°, with threaded shank, Ø D / number of teeth Z: 32/5 mm**

**Order data**

Order number	215870 32/5
GTIN	4045197195425
Item class	210

**Description**
**Application:**

General application in all materials and for slot milling.

**Note:**

Arbors for milling cutters with thread see catalogue section 3.

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Overall length  $L_{tot}$ : 43 mm

Ø  $D_1$  h6: 17 mm

Ø  $D_2$ : 28.7 mm

Mounting thread M: M16

suitable indexable insert: AP.. 1003

Pack of insert screws: 219814 (8IP; 1.2 Nm)

**Technical description**

Overall length $L_{tot}$	43 mm
Mounting thread M	M16
Ø $D_1$ h6	17 mm
suitable indexable insert	AP.. 1003
Cutting edge Ø $D_c$	32 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
Ø $D_2$	28.7 mm

Number of cutting edges Z	5
Shank type	with threaded shank
Setting angle $\kappa$	90 degrees
Milling application	Circular milling
Milling application	Ramping
Milling application	End milling
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
Set of insert screws 10-piece	219814
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP