

Garant**APMT 100308 TR, HB7515, Type: ST1400****Order data**

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| Order number | 215885 ST1400 |
| GTIN | 4045197601780 |
| Item class | 21A |

Description**Version:**

Inserts with highly positive geometry and helical cutting edges.

Note:

Standard application values apply for indexable milling cutters No. 215800, 215803, 215850, 215853 and 215870.

For $a_e = 0.3 \times D$ / $a_p \text{ max} = 4.8 \text{ mm}$.

Insert thickness: 3.5 mm

Corner radius: 0.8 mm

Feed f_z per tooth: 0.1 mm

Technical description

| | |
|---------------------------|----------------|
| Type | ST1400 |
| Feed f_z per tooth | 0.1 mm |
| Corner radius | 0.8 mm |
| ISO code indexable insert | APMT 100308 TR |
| Grade | HB7515 |

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|------------------|------------------------------|
| Tool material | Carbide |
| Insert thickness | 3.5 mm |
| Type of product | Indexable insert for milling |