

**Garant**
**APHT 100302 FR, HU7815, Type: ALU**


## Order data

|              |               |
|--------------|---------------|
| Order number | 215935 ALU    |
| GTIN         | 4045197765482 |
| Item class   | 21A           |

## Description

### Version:

Inserts with highly positive geometry and helical cutting edges.

### Note:

Standard application values apply for indexable milling cutters No. 215800, 215803, 215850, 215853 and 215870.

For  $a_e = 0.3 \times D$  /  $a_p \text{ max} = 4.8 \text{ mm}$ .

Insert thickness: 3.5 mm

Corner radius: 0.2 mm

Feed  $f_z$  per tooth: 0.12 mm

## Technical description

|                           |                |
|---------------------------|----------------|
| Type                      | ALU            |
| Feed $f_z$ per tooth      | 0.12 mm        |
| Corner radius             | 0.2 mm         |
| ISO code indexable insert | APHT 100302 FR |
| Grade                     | HU7815         |

|                  |                              |
|------------------|------------------------------|
| Tool material    | Carbide                      |
| Insert thickness | 3.5 mm                       |
| Type of product  | Indexable insert for milling |