

Garant
APHT 100305 FR, HU7815, Type: ALU


Order data

Order number	215939 ALU
GTIN	4045197708908
Item class	21A

Description

Version:

Inserts with highly positive geometry and helical cutting edges.

Note:

Standard application values apply for indexable milling cutters No. 215800, 215803, 215850, 215853 and 215870.

For $a_e = 0.3 \times D$ / $a_p \text{ max} = 4.8 \text{ mm}$.

Insert thickness: 3.5 mm

Corner radius: 0.5 mm

Feed f_z per tooth: 0.12 mm

Technical description

Feed f_z per tooth	0.12 mm
Type	ALU
Corner radius	0.5 mm
ISO code indexable insert	APHT 100305 FR
Grade	HU7815

Tool material	Carbide
Insert thickness	3.5 mm
Type of product	Indexable insert for milling