

**Garant**
**APMT 100308 TR, HB7525, Type: ST900**


## Order data

Order number	215947 ST900
GTIN	4045197601773
Item class	21A

## Description

### Version:

Inserts with highly positive geometry and helical cutting edges.

### Note:

Standard application values apply for indexable milling cutters No. 215800, 215803, 215850, 215853 and 215870.

For  $a_e = 0.3 \times D$  /  $a_p \text{ max} = 4.8 \text{ mm}$ .

Insert thickness: 3.5 mm

Corner radius: 0.8 mm

Feed  $f_z$  per tooth: 0.12 mm

## Technical description

Type	ST900
Feed $f_z$ per tooth	0.12 mm
Corner radius	0.8 mm
ISO code indexable insert	APMT 100308 TR
Grade	HB7525

Tool material	Carbide
Insert thickness	3.5 mm
Type of product	Indexable insert for milling