

## Garant

### GARANT Power Tang 90° tangential high-performance shoulder mill wide pitch, Plain shank, $\varnothing D$ / number of effective cutting edges Z: 25/3 mm



#### Order data

Order number	215952 25/3
GTIN	4045197939845
Item class	210

#### Description

##### Version:

Maximum stability due to tangentially arranged inserts.

High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

##### Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

maximum cutting depth  $a_{p,max}$ : 8 mm

Overhang  $L_1$ : 30 mm

Overall length  $L_{tot}$ : 180 mm

Shank  $\varnothing D_s$  h6: 25 mm

suitable indexable insert: LO.U0904..

Pack of insert screws: 219868 2 (8IP; 1.2 Nm)

#### Technical description

Overall length $L_{tot}$	180 mm
Number of cutting edges Z	3
maximum cutting depth $a_{p,max}$	8 mm
Pack of insert screws	219868 2 (8IP; 1.2 Nm)
suitable indexable insert	LO.U0904..
Cutting edge $\varnothing D_c$	25 mm

Shank $\varnothing D_s$ h6	25 mm
Overhang $L_1$	30 mm
Shank type	Plain shank
Setting angle $\kappa$	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP