

**Garant**

**GARANT Power Tang 90° tangential high-performance shoulder mill close pitch, Plain shank, Ø D / number of effective cutting edges Z: 32/5 mm**


**Order data**

Order number	215956 32/5
GTIN	4045197939937
Item class	210

**Description**
**Version:**

Maximum stability due to tangentially arranged inserts.

High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

maximum cutting depth  $a_{p\max}$ : 8 mm

Overhang  $L_1$ : 30 mm

Overall length  $L_{\text{tot}}$ : 130 mm

Shank Ø  $D_s$  h6: 32 mm

suitable indexable insert: LO.U0904..

Pack of insert screws: 219868 2 (8IP; 1.2 Nm)

**Technical description**

Overall length $L_{\text{tot}}$	130 mm
suitable indexable insert	LO.U0904..
maximum cutting depth $a_{p\max}$	8 mm
Shank Ø $D_s$ h6	32 mm
Pack of insert screws	219868 2 (8IP; 1.2 Nm)
Overhang $L_1$	30 mm

Number of cutting edges Z	5
Cutting edge $\varnothing D_c$	32 mm
Shank type	Plain shank
Setting angle $\kappa$	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

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## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2