

## Garant

**GARANT Power Tang 90° tangential high-performance shoulder mill close pitch, with bore, Ø D / number of effective cutting edges Z: 63/9 mm**



### Order data

Order number	215968 63/9
GTIN	4045197940063
Item class	210

### Description

#### Version:

Maximum stability due to tangentially arranged inserts.

High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

#### Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Tool exchange: PowerCard

maximum cutting depth  $a_{p,max}$ : 8 mm

Overall length  $L_{tot}$ : 40 mm

Mounting bore Ø: 27 mm

suitable indexable insert: LO.U0904..

Pack of insert screws: 219868 2 (8IP; 1.2 Nm)

### Technical description

Number of cutting edges Z	9
Cutting edge Ø $D_c$	63 mm

maximum cutting depth $a_{p\max}$	8 mm
suitable indexable insert	LO.U0904..
Overall length $L_{\text{tot}}$	40 mm
Pack of insert screws	219868 2 (8IP; 1.2 Nm)
Mounting bore $\varnothing$	27 mm
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2