

Garant
GARANT Power Tang 90° tangential high-performance indexable end mill, Weldon shank, Ø D / Z_{eff}: 32/3 mm

Order data

Order number	215972 32/3
GTIN	4045197940087
Item class	210

Description

GARANT Power Tang 90° tangential high-performance indexable end mill 32/3 mm
 Number of effective inserts Z_{eff} : 3
 Number of indexable inserts: 18
 maximum cutting depth $a_{p\text{max}}$: 47 mm
 Overhang L_1 : 69 mm
 Overall length L_{tot} : 131 mm
 Shank Ø D_s h6: 32 mm

Technical description

suitable indexable insert	LO.U
Shank Ø D_s h6	32 mm
Cutting edge Ø D_c	32 mm
maximum cutting depth $a_{p\text{max}}$	47 mm
Overhang L_1	69 mm
Number of effective inserts Z_{eff}	3
Overall length L_{tot}	131 mm
Pack of insert screws	219868 2 (8IP; 1.2 Nm)
Number of indexable inserts	18
Shank type	Weldon shank

Setting angle κ	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2