

Garant
GARANT Power Tang 90° tangential high-performance shoulder mill, with thread, Ø D / Z_{eff}: 25/2 mm

Order data

Order number	215974 25/2
GTIN	4045197940100
Item class	210

Description

GARANT Power Tang 90° tangential high-performance shoulder mill with thread 25/2 mm
 Number of effective inserts Z_{eff} : 2
 Number of indexable inserts: 8
 maximum cutting depth $a_{p\text{max}}$: 32 mm
 Overall length L_{tot} : 45 mm
 $\varnothing D_1$ h6: 12.5 mm
 $\varnothing D_2$: 23 mm

Technical description

Pack of insert screws	219868 2 (8IP; 1.2 Nm)
$\varnothing D_1$ h6	12.5 mm
Overall length L_{tot}	45 mm
Cutting edge $\varnothing D_c$	25 mm
$\varnothing D_2$	23 mm
Number of effective inserts Z_{eff}	2
maximum cutting depth $a_{p\text{max}}$	32 mm
Mounting thread M	M12
Number of indexable inserts	8

Shank type	with thread
Setting angle κ	90
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2