

Garant
GARANT Power Tang 90° tangential high-performance indexable end mill, with thread, Ø D / Z_{eff}: 32/3 mm

Order data

Order number	215974 32/3
GTIN	4045197940117
Item class	210

Description

GARANT Power Tang 90° tangential high-performance indexable end mill 32/3 mm Number of effective inserts Z_{eff}: 3

Number of indexable inserts: 15

maximum cutting depth a_{p max}: 39 mm

Overall length L_{tot}: 50 mm

Ø D₁ h6: 17 mm

Ø D₂: 30 mm

Technical description

Pack of insert screws	219868 2 (8IP; 1.2 Nm)
maximum cutting depth a _{p max}	39 mm
Overall length L _{tot}	50 mm
Cutting edge Ø D _c	32 mm
Number of effective inserts Z _{eff}	3
Ø D ₂	30 mm
Ø D ₁ h6	17 mm
Mounting thread M	M16
Number of indexable inserts	15

Shank type	with thread
Setting angle κ	90
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard

Accessories

Torque screwdriver, fixed setting set torque 1,2 Nm	211750 1,2
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP