

Garant
Chamfer mill 45°, Weldon shank, Ø D: 25 mm

Order data

Order number	216100 25
GTIN	4045197133472
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 2

maximum chamfering $\varnothing D_{\max}$: 37.3 mm

Overhang L_1 : 27 mm

Overall length L_{tot} : 130 mm

Shank $\varnothing D_s$ h6: 25 mm

suitable indexable insert: SD.. 090308

Technical description

Overall length L_{tot}	130 mm
Pack of insert screws	219805 (15IP; 3.8 Nm)
Cutting edge $\varnothing D_c$	25 mm
suitable indexable insert	SD.. 090308
Overhang L_1	27 mm
maximum chamfering $\varnothing D_{\max}$	37.3 mm
Shank $\varnothing D_s$ h6	25 mm
Number of cutting edges Z	2
Shank type	Weldon shank

Chamfering angle reverse	45 degrees
Setting angle κ	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Set of insert screws 10-piece	219805
Torque screwdriver, fixed setting set torque 3,8 Nm	211750 3,8
Set of insert screws 10-piece	219804