

Garant
Chamfer mill 45°, Weldon shank, Ø D: 33,5 mm

Order data

Order number	216100 33,5
GTIN	4045197429612
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 5

maximum chamfering Ø D_{max} : 45.8 mm

Overhang L_1 : 30 mm

Overall length L_{tot} : 140 mm

Shank Ø D_s h6: 25 mm

suitable indexable insert: SD.. 090308

Technical description

Pack of insert screws	219805 (15IP; 3.8 Nm)
suitable indexable insert	SD.. 090308
Overall length L_{tot}	140 mm
maximum chamfering Ø D_{max}	45.8 mm
Overhang L_1	30 mm
Cutting edge Ø D_c	33.5 mm
Shank Ø D_s h6	25 mm
Number of cutting edges Z	5
Shank type	Weldon shank

Chamfering angle reverse	45 degrees
Setting angle κ	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219804
Set of insert screws 10-piece	219805
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,8 Nm	211750 3,8