

**Garant**
**Chamfer mill 45°, Weldon shank, Ø D: 8 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 216100 8      |
| GTIN         | 4045197133458 |
| Item class   | 210           |

**Description**
**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 1

maximum chamfering  $\varnothing D_{\max}$ : 20.2 mm

Overhang  $L_1$ : 17 mm

Overall length  $L_{\text{tot}}$ : 80 mm

Shank  $\varnothing D_s$  h6: 16 mm

suitable indexable insert: SD.. 090308

**Technical description**

|   |                       |
|---|-----------------------|
| Cutting edge $\varnothing D_c$            | 8 mm                  |
| Overall length $L_{\text{tot}}$           | 80 mm                 |
| Pack of insert screws                     | 219804 (15IP; 3.8 Nm) |
| Overhang $L_1$                            | 17 mm                 |
| suitable indexable insert                 | SD.. 090308           |
| maximum chamfering $\varnothing D_{\max}$ | 20.2 mm               |
| Shank $\varnothing D_s$ h6                | 16 mm                 |
| Number of cutting edges Z                 | 1                     |
| Shank type                                | Weldon shank          |

|                          |                         |
|--------------------------|-------------------------|
| Chamfering angle reverse | 45 degrees              |
| Setting angle $\kappa$   | 45 degrees              |
| Through-coolant          | yes                     |
| Tool exchange            | PowerCard               |
| Type of product          | Indexable insert cutter |

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## Accessories

|  |             |
|--|-------------|
| Set of insert screws 10-piece                                    | 219804      |
| Torque screwdriver, fixed setting set torque 3,8 Nm              | 211750 3,8  |
| Set of insert screws 10-piece                                    | 219805      |
| PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP | 674252 15IP |