

**Garant**
**Chamfer mill 45°, with thread, Ø D: 16 mm**

**Order data**

Order number	216102 16
GTIN	4045197469915
Item class	210

**Description**
**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 2

maximum chamfering  $\varnothing D_{\max}$ : 28.3 mm

Overhang  $L_1$ : 18 mm

$\varnothing D_1$  h6: 10.5 mm

Overall length  $L_{\text{tot}}$ : 28 mm

$\varnothing D_2$ : 17.7 mm

**Technical description**

Overall length $L_{\text{tot}}$	28 mm
Cutting edge $\varnothing D_c$	16 mm
maximum chamfering $\varnothing D_{\max}$	28.3 mm
Mounting thread M	M10
suitable indexable insert	SD.. 090308
$\varnothing D_2$	17.7 mm
Pack of insert screws	219805 (15IP; 3.8 Nm)

Overhang L <sub>1</sub>	18 mm
Minimum infeed Ø D <sub>min</sub>	28.5 mm
Ø D <sub>1</sub> h6	10.5 mm
Number of cutting edges Z	2
Shank type	with thread
Chamfering angle reverse	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

## Accessories

Torque screwdriver, fixed setting set torque 3,8 Nm	211750 3,8
Set of insert screws 10-piece	219805
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Set of insert screws 10-piece	219804