

Garant
Chamfer mill 45°, with thread, Ø D: 17,5 mm

Order data

Order number	216102 17,5
GTIN	4045197469922
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 3

maximum chamfering $\varnothing D_{\max}$: 29.8 mm

Overhang L_1 : 18 mm

$\varnothing D_1$ h6: 10.5 mm

Overall length L_{tot} : 30 mm

$\varnothing D_2$: 17.7 mm

Technical description

Overall length L_{tot}	30 mm
Pack of insert screws	219805 (15IP; 3.8 Nm)
Mounting thread M	M10
Overhang L_1	18 mm
Minimum infeed $\varnothing D_{\min}$	30 mm
$\varnothing D_2$	17.7 mm
$\varnothing D_1$ h6	10.5 mm

Cutting edge $\varnothing D_c$	17.5 mm
maximum chamfering $\varnothing D_{max}$	29.8 mm
suitable indexable insert	SD.. 090308
Number of cutting edges Z	3
Shank type	with thread
Chamfering angle reverse	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219805
Set of insert screws 10-piece	219804
Torque screwdriver, fixed setting set torque 3,8 Nm	211750 3,8
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP