

Garant
Chamfer mill 45°, with thread, Ø D: 25 mm

Order data

Order number	216102 25
GTIN	4045197469946
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 2

maximum chamfering $\varnothing D_{\max}$: 37.3 mm

Overhang L_1 : 23 mm

$\varnothing D_1$ h6: 12.5 mm

Overall length L_{tot} : 35 mm

$\varnothing D_2$: 20.7 mm

Technical description

$\varnothing D_2$	20.7 mm
suitable indexable insert	SD.. 090308
Cutting edge $\varnothing D_c$	25 mm
Mounting thread M	M12
maximum chamfering $\varnothing D_{\max}$	37.3 mm
Pack of insert screws	219805 (15IP; 3.8 Nm)
Minimum infeed $\varnothing D_{\min}$	37.5 mm

Ø D ₁ h6	12.5 mm
Overall length L _{tot}	35 mm
Overhang L ₁	23 mm
Number of cutting edges Z	2
Shank type	with thread
Chamfering angle reverse	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219805
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Set of insert screws 10-piece	219804
Torque screwdriver, fixed setting set torque 3,8 Nm	211750 3,8