

Garant
Chamfer mill 45°, with thread, Ø D: 33,5 mm

Order data

Order number	216102 33,5
GTIN	4045197469953
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Number of cutting edges Z: 5

maximum chamfering $\varnothing D_{\max}$: 45.8 mm

Overhang L_1 : 24 mm

$\varnothing D_1$ h6: 17 mm

Overall length L_{tot} : 40 mm

$\varnothing D_2$: 28.7 mm

Technical description

suitable indexable insert	SD.. 090308
$\varnothing D_2$	28.7 mm
Cutting edge $\varnothing D_c$	33.5 mm
maximum chamfering $\varnothing D_{\max}$	45.8 mm
Overhang L_1	24 mm
Pack of insert screws	219805 (15IP; 3.8 Nm)
Mounting thread M	M16

Minimum infeed $\varnothing D_{\min}$	46 mm
Overall length L_{tot}	40 mm
$\varnothing D_1$ h6	17 mm
Number of cutting edges Z	5
Shank type	with thread
Chamfering angle reverse	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable insert cutter

Accessories

Set of insert screws 10-piece	219804
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,8 Nm	211750 3,8
Set of insert screws 10-piece	219805